

Report No.: 4903920.00-15
Report Date: xxxxxx

Inspection report

Client:	Sotech	Tel:	334 8345 4732	Fax:	--
Attn:	Alain / Michele	Supplier:	J. MULCHAND & SONS LTD.		
Inspection Date:	xxxxxx	☐ 1 st /2 nd Re-inspection (Previous Report No.)			
Product Description:	2 Persons Raclette Grill				
Manufacturer Name:	Ningbo Weijie Electrical Appliance Co., Ltd.				
Manufacturer Location:	Tannan Village, Tianyuan, Zhouxiang Town, Cixi City, Zhejiang, China				
Manufacturer Contact:	HELENA				
Service Required:	☒ FRI (Final Random Inspection)		☐ DPI (During Production Inspection)		☒ On-site CC

P/O No.	Item No.	Order Qty.	Shipment Qty.	Sales Destination	Carton Qty.	Inspected Qty.	Packed CTN (%)	Productio n(%)	Sample Size
2022151 (81960)	TRD-200	14280 pcs	10000 pcs	France	1667 ctns	10000 pcs	100%	100%	88 pcs
			4280 pcs	France	714 ctns	4280 pcs	100%	100%	37 pcs
Total:		14280 pcs	14280 pcs	France	2381 ctns	14280 pcs	100%	100%	125 pcs

INSPECTION RESULT:	☒ PASS ☐ FAIL ☐ PENDING (if Fail or Pending) due to remarks of: <u>N/A</u>
ON-SITE CC (Construction check) INFORMATION:	☐ N/A ☒ The On-site CC for this item was performed on xxxxxx as per our report no. <u>4903920.00-14</u> with the result - ☒ PASS ☐ FAIL ☐ PENDING

A-1): AQL and Defects Finding

Inspection Sampling Standard Adopted: ☒ ISO 2859-1			Nonconformity (defective)		
Inspection Plan:	Single sampling plans for normal Inspection		Critical	Major	Minor
Inspection Level:	Fixed	AQL:	Not Allowed	2.5	4.0
Inspection with:	☐ approved sample	Sample Size:	125	125	125
☐ specific check list	☒ general check list				
Defect Description					
For item TRD-200, Sample size 125 pcs:					
- Chipped on product.				1	
- Scratch mark on heating plate.					3
- Flow mark on product.					2
- Scratch mark on product.					1
- Dirty stain on product.					1
Total Found:			0	1	7
Max. Allowed:			0	7	10

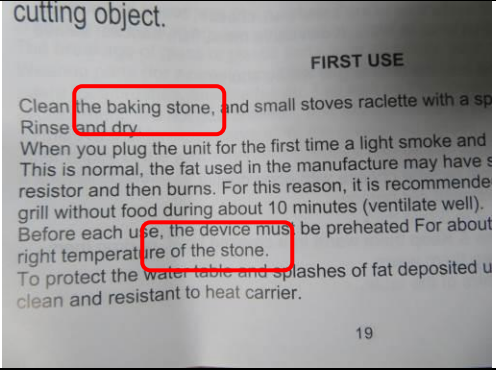
The report reflects the findings at the time and place of inspection. This report does not relieve the sellers/manufacturers from their contractual liabilities or prejudice the buyer's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not

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A-2): Remarks and Comments

	Please confirm	Status
1	The actual product's baking plate is made of metal material, but it is described as baking stone in the actual instruction manual. (It's the same as the previous inspection report).   The actual product The actual instruction manual	Information
2	The production code "SIV-783" was found on product, gift box and outer cartons.	Information
3	The LVD test report and CDF was provided by the factory for critical components check.	Information
4	The rated voltage and plug of inspected products conformed to the regulation of sales destination.	Information
5	The spare parts mentioned in client's PO were not ready at time of this inspection.	Information

Inspected by	:	Jack LIU	Signature	:	Jack Liu
Reviewed by	:	Sanky Liu	Signature	:	Sanky Liu

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B. Quantity/Specification/Product requirement verification
B-1) Check inspection lot size against:

☒ Purchase order	☒ Conformed	☐ Not conformed
☒ Inspection booking form	☒ Conformed	☐ Not conformed
☐ Packing list	☐ Conformed	☐ Not conformed

B-2) Check product description/ colour /style against:

☒ Purchase order	☒ Conformed	☐ Not conformed
☐ Product specification	☐ Conformed	☐ Not conformed
☐ Reference artwork	☐ Conformed	☐ Not conformed
☐ Golden sample	☐ Conformed	☐ Not conformed
☐ (others:please specify the sender and receiving date)	☐ Conformed	☐ Not conformed

B-3) Packing material:

Export carton	New export carton	☒
Fasting	Metal staples	☐
Sealing	Transparent gummed tape	☒
	Opaque gummed tape	☐
	Paper tape	☐
Strapping	Nylon	☐
Material	Ply of cardboard	☐ 3-ply (single wall) ☒ 5-ply (double wall) ☐ 7-ply (triple wall)
Others	Poly foam inside packing	☐ Yes ☒ No

B-4) Packaging information:

	Qty per selling unit	Carton size (cm)			N.W. (kg)	G.W. (kg)
		L	W	H		
Gift box	1 pc	31.5	11.2	11.1	0.853	0.946
Inner carton	N/A	N/A	N/A	N/A	N/A	N/A
Outer carton	6 pcs	33.6	34.5	23.9	5.68	6.01

B-5) Barcode check:

Overall result: ☒ Pass ☐ Fail ☐ N/A (no barcodes were found on product or packing.)						
1.	Barcode scanning performed on (S-1): 5 pcs					
2.	Barcode readability result: ☒ Pass ☐ Fail					
	Barcode scanner brand and model number: SYMBOL/LS4208					
3.	Barcode number:					
	TRD-200	☒ on gift box:	3760301554998	☒ on carton:	3760301554998	
4.	Did the Barcodes on inspected samples conform to specifications/PO requirement:					
	☐ Conformed ☐ Not conformed ☒ N/A					

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B-6) Shipping marks: ☐ N/A

For export carton	front side marks ☒	side marks ☒
For inner box	front side marks ☐	side marks ☐

B-7) Color / style / material Conform to Golden Sample:

☐ Yes
☐ No, please see remark
☒ N/A, no Golden sample

C. ON-SITE CHECKING

Test performed	Sample size	Result	Comments
Hi-pot check	125 pcs	Pass	1,500Vac 5mA for 2sec, no breakdown
Earth resistance check	125 pcs	Pass	25A, R <= 0.1Ω
Basic function check	125 pcs	Pass	230V~ 50Hz, switch on/off
Smell check	125 pcs	Pass	No abnormal smell or irritating odor
Full function / Assembly check	20 pcs	Pass	Check full function against package artwork information
Input power consumption check	20 pcs	Pass	413-439W at 230V~ 50Hz
Internal check	5 pcs	Pass	Check internal workmanship
Endurance check	5 pcs	Pass	4 hours duration
Stability check	2 pcs	Pass	15° inclined plane, no overturn.
Strain relief check	2 pcs	Pass	30N, 25 times, displacement <= 2 mm
Rub check	2 pcs	Pass	Rub 15s with water and then 15s with hexane
Tape check	2 pcs	Pass	3M 810# tape
Application check	2 pcs	Pass	Actual use
Power cord length measurement	5 pcs	Pass	88-89cm (Spec.: 80cm, not included plug)
Temperature check at heating plate	5 pcs	Reference	221-247°C at 230V~ 50Hz (for reference only)

D. OTHER INFORMATION

	Please note									
1.	49 cartons were randomly sampled from the batch of above item subjected for inspection									
2.	☒ Selected carton number:									
	For XXX/1667:									
	944	791	1006	363	1143	885	1029	907	5	981
	325	302	1126	1093	1620	63	461	1165	1041	446
	296	103	505	522	409	965	1446	1583	1346	1067
	182	629	747	884	/	/	/	/	/	/
	For XXX/714:									

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	204	55	681	130	226	198	21	405	342	260
	133	531	310	492	620	/	/	/	/	/
3.	☐ Carton no. was not assigned.									

E. CRITICAL COMPONENT DATA

	Component	Trade Mark	Model	Technical Data	Conformity Mark	Results
1.	Plug	WEI HANG	WH-04	16A 250V	TUV R	Pass
2.	Power Cord	WEI HANG	H05RN-F	3G0.75mm ²	TUV R	Pass
3.	Switch	ZX	KCD1-B2	10(6)A 250V~ T105	TUV R	Pass
4.	Heating element	Not identified	Not identified	220-240V 450W	Tested with appliance	Pass
5.	Internal wire	Shuang Hong	H05SJ-K	1x0.75mm ² 180°C	VDE	Pass
6.	Wire connector	Heavy Power	CE2	Not identified	Tested with appliance (UL)	Pass

Remark: Above components are tested against CDF under TUV SUD test report#: 704012301209-00.

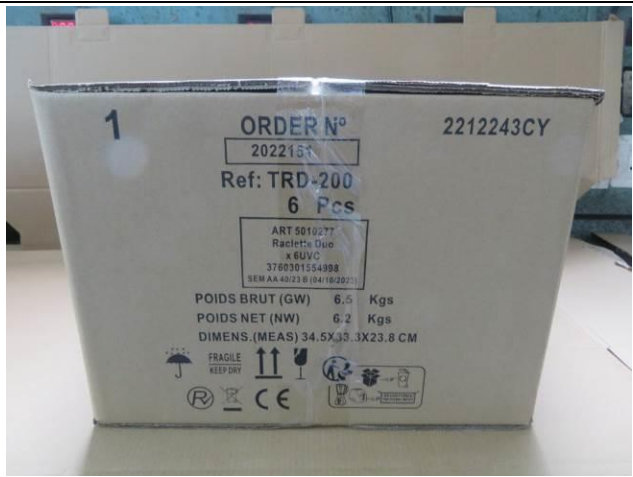
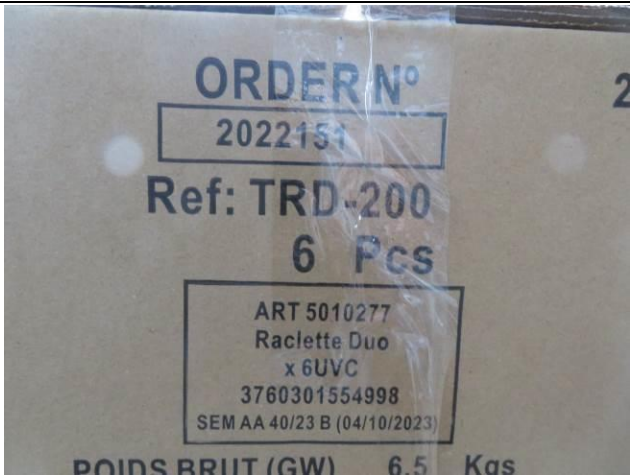
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F. PICTURES

	
1) Products stored at the factory	2) Outer carton view
	
3) Shipping mark	4) Side mark
	
5) Side mark (details)	6) Side mark (details)

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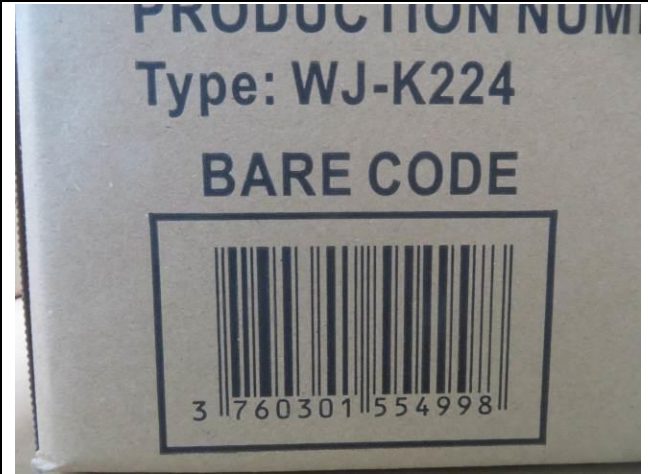
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7) Side mark (details)



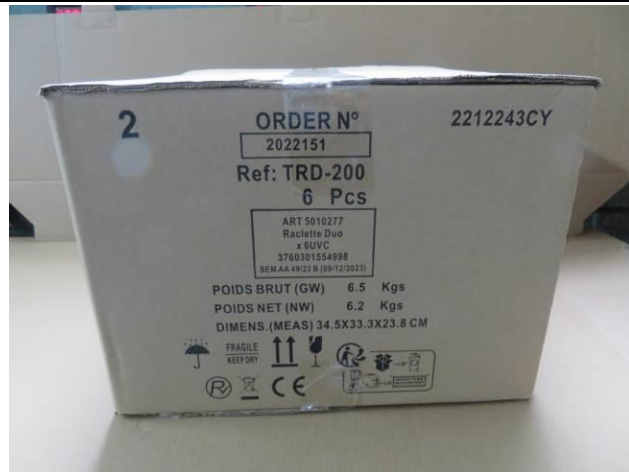
8) Barcode on outer carton



9) Outer carton view (for carton number xxx/714)



10) Shipping mark (for carton number xxx/714)



11) Side mark (for carton number xxx/714)



12) Packing details

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13) Gift box view



14) Marking on gift box



15) Marking on gift box



16) Marking on gift box



17) Marking on gift box



18) Marking on gift box

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19) Marking on gift box



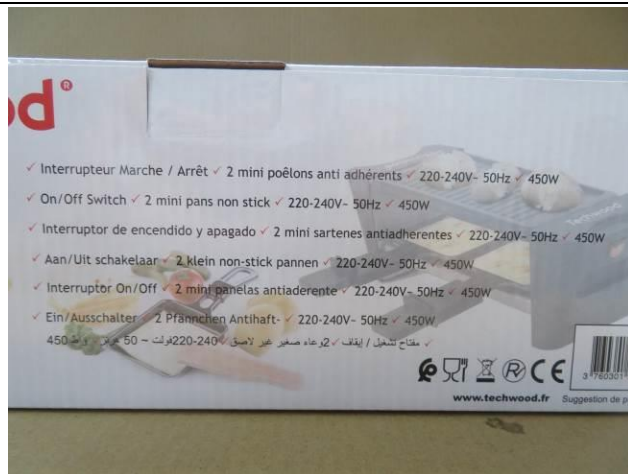
20) Marking on gift box (details)



21) Marking on gift box (details)



22) Marking on gift box (details)



23) Marking on gift box (details)



24) Marking on gift box (details)

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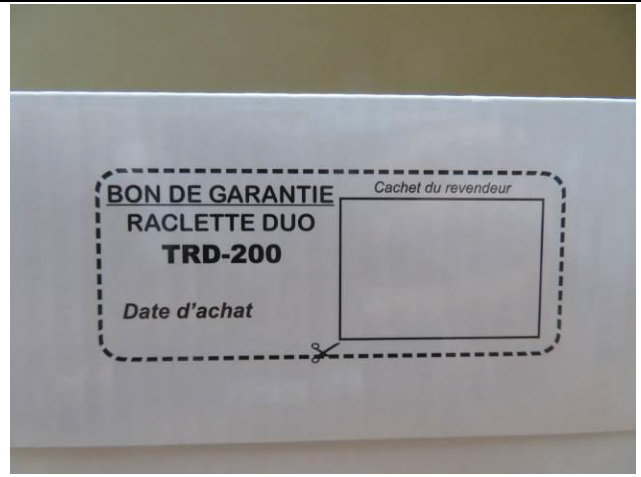
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25) Marking on gift box (details)



26) Marking on gift box (details)



27) Marking on gift box (details)



28) Marking on gift box (details)



29) Marking on gift box (details)



30) Barcode on gift box

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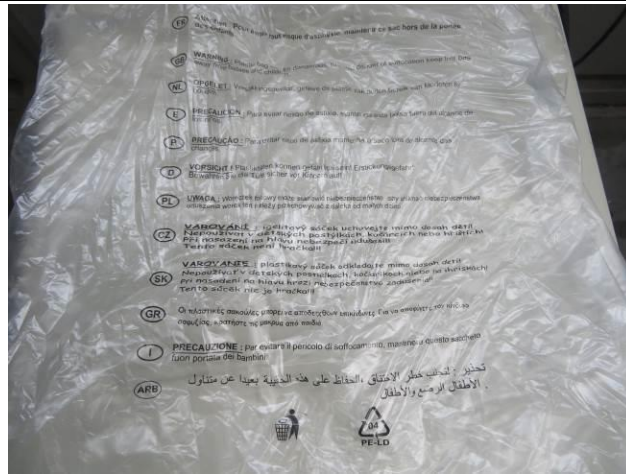
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31) Packing details



32) Packing details



33) Warnings on poly bag



34) Recycle marks on poly bag



35) Product view



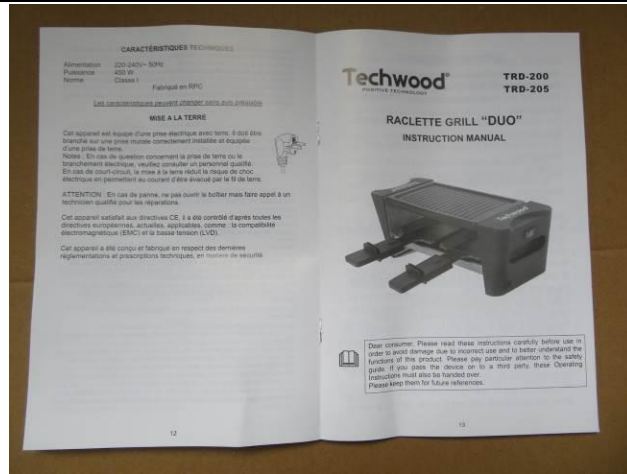
36) Instruction manual

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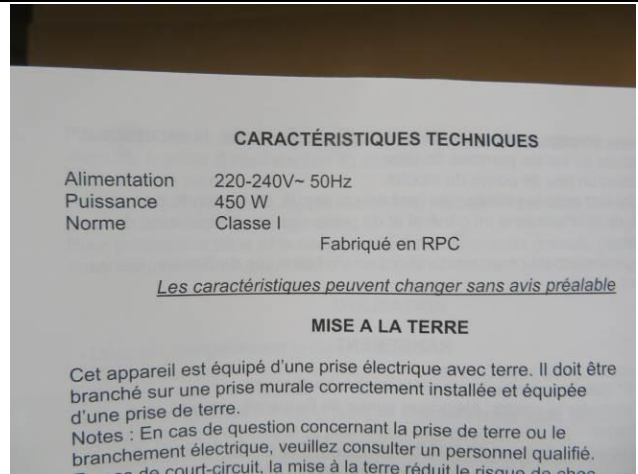
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37) Instruction manual



38) Instruction manual



39) Accessories



40) Accessories



41) Product view



42) Product view

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43) Product view



44) Product view



45) Product view



46) Product view



47) Product view



48) Product view

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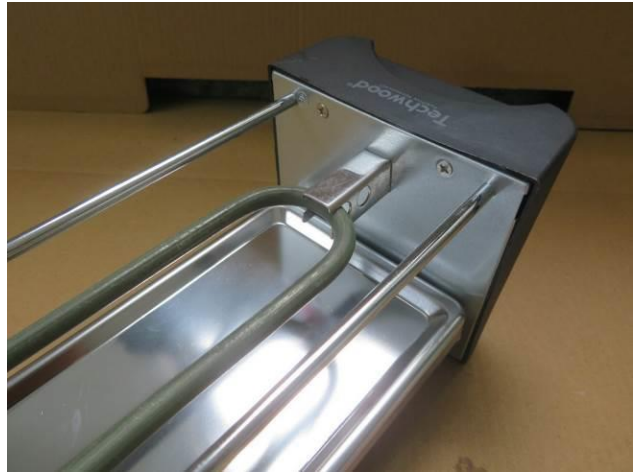
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49) Product view (details)



50) Product view (details)



51) Product view (details)



52) Product view (details)



53) Marking on product



54) Marking on product

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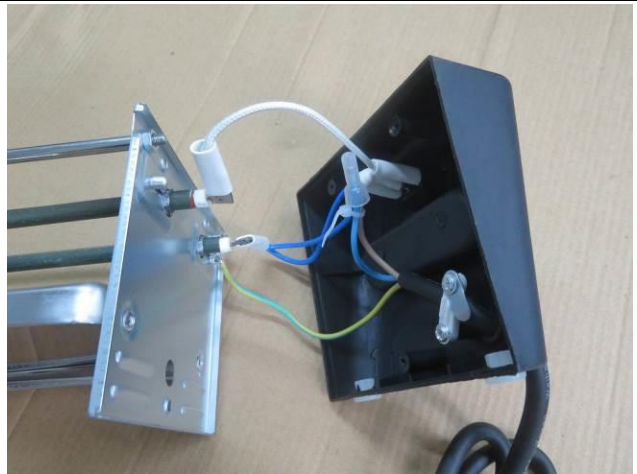
55) Rating label



56) Plug



57) Power cord



58) Internal workmanship



59) Internal workmanship



60) Internal workmanship

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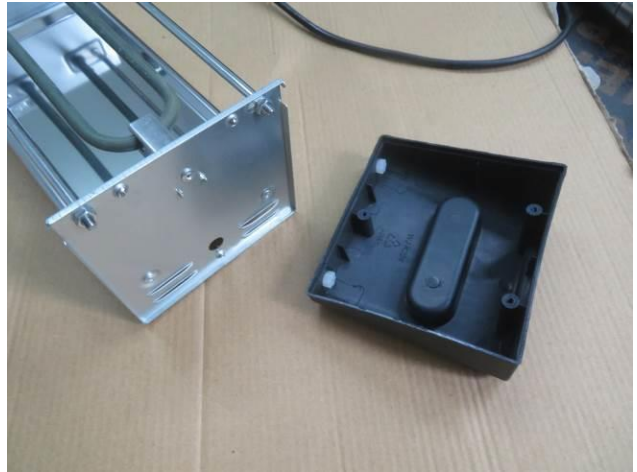
61) Internal workmanship



62) Internal workmanship



63) Internal workmanship



64) Internal workmanship



65) Wire connector



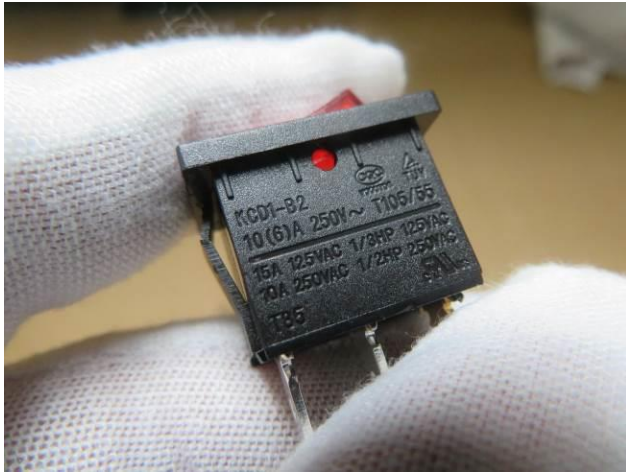
66) Switch

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67) Switch



68) Heating element



69) Internal wire



70) Smell check



71) CE marking height



72) WEEE marking height

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73) Power cord length



74) Power cord length



75) Endurance check



76) Temperature measurement



77) Temperature measurement



78) Hi-pot check & Earth continuity check

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79) Hi-pot check & Earth continuity check

80) Function check & Input power consumption



81) Function check & Input power consumption

82) Function check & Input power consumption



83) Strain relief check

84) Stability check

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85) Rub check

86) Tape check



87) Coating adhesion check

88) Coating adhesion check



89) Application check (before)

90) Application check (before)

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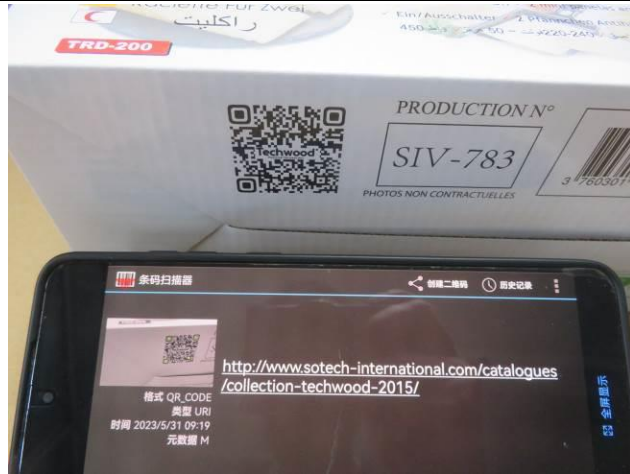
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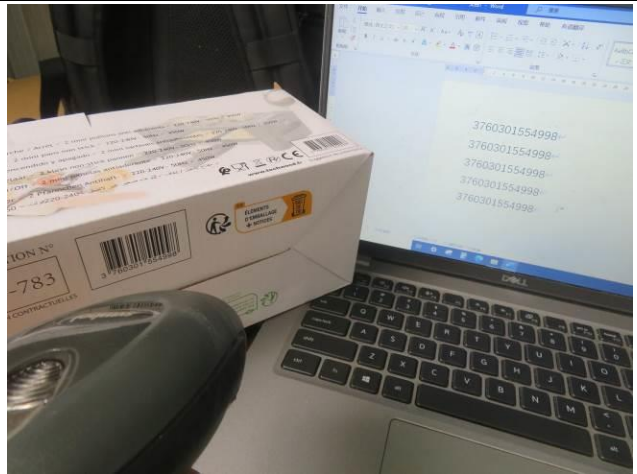
91) Application check (after)



92) Application check (after)



93) QR code scanning check



94) Barcode scanning check



95) Major - Chipped on product



96) Minor - Scratch mark on heating plate

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97) Minor - Scratch mark on heating plate



98) Minor - Scratch mark on heating plate



99) Minor - Flow mark on product



100) Minor - Flow mark on product



101) Minor - Scratch mark on product



102) Minor - Dirty stain on product

-END OF REPORT-

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